**Value Stream Future State Map
Template**

Use this map to visualize the ideal process flow after improvements and optimizations are implemented. This is to illustrate the "after."

For descriptions, see **VSM Icons Legend** on Page 4 of this document.

To create your own VSM, copy and paste icons from the **VSM Icons** on Page 5 of this document.

**Value Stream Future State Map Template**

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**Value Stream Future State Map Template Example**

**125 seconds**

**3 days**

**2 days**

**300 seconds**

**2-3 days**

**1-2 days**

Daily

Forecast

Daily

Daily

Daily Order

PRODUCTION LEAD TIME: 3.3 days

PROCESSING TIME: 300 seconds

PRODUCTION LEAD TIME: 2.5 days

PROCESSING TIME: 125 seconds

SHIPPING AND ASSEMBLY

SHIPPING

Supplier

Customer

Cal

Cal

50

50

50

PRODUCTION CONTROL

CYCLE TIME: 140

CHANGEOVER TIME: 76

NOTES

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Copy and paste the icons below to create your own VSM.





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