**Value Stream Current State Map
Template Example**

Use this map to illustrate the current state of a process flow, identify inefficiencies, and show where there is room for improvement in the workflow process.



For descriptions, see **VSM Icons Legend** on Page 4 of this document.

To create your own VSM, copy and paste icons from the **VSM Icons** on Page 5 of this document.

**Value Stream Current State Map Template Example**

Forecast

*500 units*

*500 units*

*500 units*

*Cycle time 120:00*

*Changeover 90:00*

*Cycle time 120:00*

*Changeover 90:00*

**0:00 seconds**

**0:00 seconds**

Daily

Customer

Supplier

Processing Time:
0:00 seconds

**2 days**

Production Lead Time: 0-1 days

SCHEDULE

BRANDING

ASSEMBLY

1,500 units

Data

**2 days**

**1-2 days**

SHIPPING

Monday, Thursday and Friday

Daily

PRODUCTION CONTROL

NOTES

To create your own VSM, copy and paste icons from the **VSM Icons** on Page 5 of this document.

**Value Stream Current State Map Template**

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Copy and paste the icons below to create your own VSM.





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