**SIPOC VSM Template**

|  |  |  |  |  |  |  |  |  |  |
| --- | --- | --- | --- | --- | --- | --- | --- | --- | --- |
| Process Title: | |  | | | |  |  |  | **[A blue and white sign  Description automatically generated](https://www.smartsheet.com/try-it?trp=12149&utm_source=template-word&utm_medium=content&utm_campaign=Blank+SIPOC+VSM-word-12149&lpa=Blank+SIPOC+VSM+word+12149)** |
|  |  |  |  |  |  |  |  |  |  |
| **S** | **S u p p l i e r s** | **I** | **I n p u t** | **P** | **P r o c e s s** | **O** | **O u t p u t** | **C** | **C u s t o m e r** |
| Who Is Providing  Input to a Process | | Resource Provided by Supplier  for Process Incorporation | | Steps to Convert  Input to Output | | Resource Resulting  from Process | | Receiver of Newly  Created Output | |
|  |  |  |  | **1** |  |  |  |  |  |
|  |  |  |  | **2** |  |  |  |  |  |
|  |  |  |  | **3** |  |  |  |  |  |
|  |  |  |  | **4** |  |  |  |  |  |
|  |  |  |  | **5** |  |  |  |  |  |
|  |  |  |  | **6** |  |  |  |  |  |
|  |  |  |  | **7** |  |  |  |  |  |
|  |  |  |  | **8** |  |  |  |  |  |
|  |  |  |  | **9** |  |  |  |  |  |
|  |  |  |  | **10** |  |  |  |  |  |
|  |  |  |  | **11** |  |  |  |  |  |
|  |  |  |  | **12** |  |  |  |  |  |
| Customer Requirements |  | Customer Requirements |  | Customer Requirements |  | Customer Requirements |  | Customer Requirements |  |

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